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**UNITED NATIONS  
ECONOMIC AND SOCIAL COMMISSION FOR ASIA AND THE PACIFIC**

Eighteenth Senior Officials Meeting (SOM) of NEASPEC

5-6 November 2013

Ulaanbaatar, Mongolia

**Provisional Agenda**

1. Opening of the meeting
  - a) Opening remarks by the Head of ESCAP ENEA Office
  - b) Welcoming remarks by the Head of Delegation of the Host Government
2. Election of officers
3. Adoption of agenda
4. Statements by delegations of member States, UN and international organizations on issues related to sustainable development in North-East Asia
5. Review of programme planning and implementation
  - a) Transboundary Air Pollution in North-East Asia
  - b) Mitigation of Dust and Sandstorms
  - c) Nature Conservation in Transboundary Areas
  - d) Marine Protected Areas
  - e) Green Development/Green Economy and Eco-efficiency Partnership
6. New NEASPEC programmes and activities
7. Review of issues concerning the institutional arrangements of NEASPEC
8. Review of the Core Fund
9. Venue, date and provisional agenda of the nineteenth SOM
10. Other issues
11. Adoption of the conclusions and recommendations of the Meeting